Muffin Squares

Grains/Breads Grains/Breads A-11

Ingredients	25 Servings		50 Servings		Directions	
	Weight	Measure	Weight	Measure	Directions	
All-purpose flour	14 oz	3 cups 2 Tbsp	1 lb 12 oz	1 qt 2 1/4 cups	1. Blend flour, dry milk, baking powder, sugar, and salt fo 5 minutes in mixer on low speed. Add raisins (optional).	
Instant nonfat dry milk		1/4 cup 2 Tbsp		3/4 cup		
Baking powder		2 Tbsp		1/4 cup		
Sugar		1/2 cup	7 oz	1 cup		
Salt		1 tsp		2 tsp		
#Raisins, plumped (optional)	4 oz	1/2 cup 2 Tbsp	8 oz	1 1/4 cups		
Fresh large eggs OR		2 each		3 each	 Combine eggs and water. Add slowly to dry ingredien while mixing on low speed. Mix only until dry ingredients are moistened, 15 to 20 seconds, scraping down the side of the bowl. 	
Frozen whole eggs, thawed		1/2 cup	4 oz	1 cup		
Water		1 1/4 cups 2 Tbsp		2 3/4 cups		
Vegetable oil		1/4 cup 2 Tbsp		3/4 cup	3. Add oil slowly while mixing on low speed, approximatel 40 seconds. DO NOT OVERMIX. Batter will be lumpy.	
					4. For 25 servings, pour 2 lb 3 1/2 oz (1 qt 1 cup) batter into a lightly oiled half-steamtable pan (12" x 10" x 2 1/2"). For 50 servings, pour 4 lb 7 oz (2 qt 2 cups) batter into a lightly oiled steamtable pan (12" x 20" x 2 1/2").	
					5. To Bake: Conventional Oven: 425 degrees F, 25 minutes Convection Oven: 350 degrees F, 15 minutes Bake until lightly browned.	
					6. For 25 servings, cut half-steamtable pan 5 x 5 (25 pieces per pan). For 50 servings, cut each steamtable pan 5 x 10 (50 pieces per pan).	
					For muffin pans: Portion batter into oiled muffin pans with No. 24 scoop (2 2/3 Tbsp). Fill no more than two-thirds full.	
					7. To Bake: Conventional Oven: 400 degrees F, 18 to 20 minutes Convection Oven: 350 degrees F, 12 to 15 minutes Bake until lightly browned. To cool, immediately remove muffins from pans and place on cooling racks.	

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#To plump raisins, cover them with very hot tap water. Soak 2 to 5 minutes. DO NOT OVERSOAK. Drain well before using.

SERVING:	YIELD:		VOLUME:
1 piece provides the equivalent of 1 slice of bread	25 Servings:	1 half-steamtable pan	25 Servings: 2 3/4 cups
	50 Servings:	1 steamtable pan	50 Servings: 1 qt 1 1/2 cups

Nutrients Per Serving								
Calories	110	Saturated Fat	.6 g	Iron	.9 mg			
Protein	2 g	Cholesterol	13 mg	Calcium	66 mg			
Carbohydrate	17 g	Vitamin A	6 RE/19 IU	Sodium	193 mg			
Total Fat	3.7 g	Vitamin C	0 mg	Dietary Fiber	0 g			